



**Steel Construction Certification Scheme Limited**  
4 Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980  
Fax: +44 (0) 20 7747 8199  
Email: [sccs@steelconstruction.org](mailto:sccs@steelconstruction.org)  
[www.steelconstruction.org](http://www.steelconstruction.org)

## **Welding Certificate**

### **2273 – CPR – 0225 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0225.  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Collis Engineering Limited</b>
<b>Facilities of the Manufacturer:</b>	Salcombe Road, Meadow Lane Industrial Estate, Alfreton, Derbyshire DE55 7RG
<b>Standard</b>	BS EN 1090-2: 2008 + A1:2011
<b>Execution Class</b>	up to EXC 3 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 - MAG welding with solid wire electrode
<b>Base Material(s)</b>	Up to and including S355J2 according to BS EN 10025-2 Up to and including S355J2H according to BS EN 10210 and BS EN 10219
<b>Responsible Welding Coordinator</b>	John Krancioch – IWE (up to and including EXC 3)
<b>Alternate</b>	Scott Hart – competency assessed by SCCS approved course (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	July 2014
<b>Date of this issue</b>	24 August 2016
<b>Date of expiry</b>	by 30 June 2018
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Scheme Manager:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI