

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
of
Collis Engineering Limited

Salcombe Road, Meadow Lane Industrial Estate, Alfreton, Derbyshire, DE55 7RG
complies with the requirements of
BS EN ISO 3834-2:2021

The Scope of Registration is: *(Product Type)*

**Design & Manufacture of Engineering Equipment,
including Structural Steelwork**
As per the attached schedule

Certificate number: **W 0204**
Initial registration: **06 October 2025**
Latest issue: **06 October 2025**
Expiry date: **06 October 2028**

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Scheme Manager:
Daulyne Ako

WELDING QUALITY MANAGEMENT SYSTEM

SCHEDULE

Collis Engineering Limited

Salcombe Road, Meadow Lane Industrial Estate, Alfreton, Derbyshire, DE55 7RG

Product Standards	BS EN 1090-2:2018+A1:2024, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
Welding Process(es)	121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 Up to and including S690QL according to BS EN 10025-6 Up to and including S355J2H according to BS EN 10210 and BS EN 10219 ASTM A240 : 316 & ASTM A240 : 305
Responsible Welding Coordinator(s)	Scott Hart – by professional interview (up to and including EXC 4) Jack Mellor – approved training course (up to and including EXC 2)

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